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Storing, Rolling, Lifting since 1947

## PRODUCT INFORMATION

## PENCO INVINCIBLE II LOCKERS

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## $\sqrt{\text { ATNCO }}$ Invindible II L" Lockers



Single Tier


Double Tier


3 Tier


4 Tier


5 Tier


6 Tier


8 Tier


9 Tier


Penco's Invincible II athletic lockers are more attractive and durable than ever! Ideal for applications that require a high degree of ventilation and strength, or where visual inspection of locker contents is desired. Doors are made from heavy 14 gauge steel. Sides, tops, bottoms and shelves are 16 gauge steel. Backs are 18 gauge. Doors and sides are perforated with a diamond-shaped pattern allowing maximum air circulation while maintaining security. Solid doors are an option.
Invincible II lockers come in a variety of styles: single tier, double tier, 3 tier all have as standard the Classic III stainless steel recessed handle and multipoint latching with quiet latch channels. Standard 4, 5, 6, 8 and 9 tier box locker doors have a padlock hasp and a friction catch, and will accept builtin locks. Available at extra cost is a spring-loaded catch.
Both double tier and 3 tier lockers have horizontal frame members welded between the doors for added strength and security. 24" wide lockers have full width doors. If slope tops are required, use hoods. All lockers accept built-in locks or padlocks and have rubber bumpers on the latch hooks to reduce noise.

|  | Classic III <br> Stainless Steel Recessed Handle is standard on Single, Double, and 3 Tier lockers. |  | Latch guards welded to the door frame prevent tampering. |  | 14 gauge diamond perforated doors allow maximum air flow while providing security. |
| :---: | :---: | :---: | :---: | :---: | :---: |


| $\begin{gathered} \hline \text { Size } \\ \text { (inches) } \end{gathered}$ |  | Single Tier |  |  |  | Double Tier |  | 3 Tier |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| W | D | $\begin{array}{\|l\|l\|} \hline 36-1 / 2^{\prime \prime} \\ \text { Opening } \end{array}$ $\mathrm{Ht} \text {. }$ | $\begin{aligned} & \begin{array}{l} \text { 48-1/2"2" } \\ \text { Opening } \\ \mathrm{Ht} \end{array} \end{aligned}$ | $\begin{array}{\|c\|} \hline 60 " \\ \text { Opening } \\ \mathrm{Ht} . \end{array}$ | $\begin{array}{c\|} \hline 72 " \\ \text { Opening } \\ \text { Ht. } \\ \hline \end{array}$ | $30 "$ Opening Ht. (60" overall ht.) | $36 "$ Opening Ht. (72" overall ht.) | $20 "$ Opening Ht. (60" overall ht.) | $\begin{array}{\|c} 24^{24} \\ \text { Opening Ht. } \\ \text { (72" overall ht.) } \end{array}$ |
| 9 | 12 | - | - | 6A101 | 6A107 | - | - | - | - |
| 9 | 15 | - | - | 6A103 | 6A109 | - | - | - | - |
| 9 | 18 | - | - | 6A105 | 6A111 | - | - | - | - |
| 12 | 12 | 6A011 | 6 6017 | 6A129 | 6A157 | 6 6213 | 6A245 | 6A287 | 6A281 |
| 12 | 15 | 6A013 | 6A019 | 6A131 | 6A159 | 6A215 | 6A247 | 6A289 | 6A283 |
| 12 | 18 | 6A015 | 6A021 | 6A135 | 6A161 | 6A217 | 6A249 | 6A291 | 6A285 |
| 12 | 21 | - | - | 6A133 | 6A163 |  | 6A251 | - |  |
| 15 | 15 | - | - | 6A143 | 6A169 | 6A225 | 6 6257 | 6 6293 | 6A301 |
| 15 | 18 | - | - | 6A145 | 6A171 | 6A239 | 6A259 | 6A295 | 6А303 |
| 15 | 21 | - | - | 6A147 | 6A173 | 6A241 | 6A261 | 6A297 | 6A305 |
| 15 | 24 | - | - | - | 6A172 | - | 6A253 | - | - |
| 18 | 15 | - | - | 6A149 | 6A175 | 6 6223 | 6A263 | - | - |
| 18 | 18 | - | - | 6A151 | 6A177 | 6A227 | 6A265 | 6A220 | 6A221 |
| 18 | 21 | - | - | 6A153 | 6A179 | 6 6229 | 6A267 | - | - |
| 18 | 24 | - | - | 6A155 | 6A181 | 6A231 | 6A269 | - | - |
| 24 | 15 | - | - | - | 6A182 | - | - | - | - |
| 24 | 18 | - | - | 6 6117 | 6A123 | 6A233 | 6A271 | - | - |
| 24 | 21 | - | - | 6A119 | 6A125 | 6A235 | 6A273 | - | - |
| 24 | 24 | - | - | 6A121 | 6A127 | 6A237 | 6A275 | - | - |

NOTE: Each catalog number represents one FRAME. Overall height does not include legs. See How To Order Invincible II lockers on the next page. Be sure to order a Group End for every group of lockers.


Invincible II Lockers with Slope Hood and Finished End Panel


Single and Six Tier Invincible II Lockers in Mixed Group

HOW TO ORDER INVINCIBLE II:

1. Basic units: Locate the desired type and size of locker from the tables shown. (Note that only Single Row lockers are shown. Double Row [back-to-back] configurations are available and are provided with a common back and angles to connect the second row of sides to the common back-consult your Penco representative). Order the desired number of FRAMES of the Basic Units required. (6" high legs are standard; if no legs are required, specify when ordering). Note that a single frame of a Basic Unit has

| $\begin{array}{\|c} \hline \text { Size } \\ \text { (inches) } \\ \hline \end{array}$ |  | 4 Tier |  | 5 Tier |  | 6 Tier | 8 Tier | 9 Tier |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| w | D | 15 " Opening Ht . ( 60 " overall ht.) | 18 " Opening Ht . (72" overall ht.) | 12" Opening Ht. ( 60 o overall ht.) | $\begin{array}{\|l\|} \hline \text { 14-2/5" Opening Ht. } \\ \text { (72" overall ht.) } \end{array}$ | 12" Opening Ht. (72" overall ht.) | $\left\|\begin{array}{\|c\|} \hline \text { 9" Opening Ht. } \\ \text { (72" overall ht.) } \end{array}\right\|$ | 8" Opening Ht. <br> (72" overall ht.) |
| 12 | 12 | 6A307 | 6A319 | 6A351 | 6A363 | 6A375 | 6A393 | 6A407 |
| 12 | 15 | 6A309 | 6 6321 | 6A353 | 6A365 | 6A377 | 6A395 | 6A409 |
| 12 | 18 | 6A311 | 6 6323 | 6A355 | 6A367 | 6A379 | 6A397 | 6 A 411 |
| 12 | 21 |  |  |  |  | 6A381 |  |  |
| 15 | 15 | 6A313 | 6A331 | 6A357 | 6А369 | 6A383 | 6A401 | 6A413 |
| 15 | 18 | 6A315 | 6A335 | 6A359 | 6A371 | 6A385 | 6A403 | 6A415 |
| 15 | 21 | - | - | 6A361 | 6 6373 | 6A389 | 6A405 | 6A417 |
| 18 | 18 | - | - | 6A419 | 6A445 | 6A423 | - | - |
| 18 | 21 | - | - | 6A421 | 6A447 | 6A425 | - | - | only one side, and is not complete until bolted to another locker or until a Group End has been added.

2. Group Ends: Lockers can be built in small complete groups, and then placed into long rows. To end a group or row of lockers, order either a perforated or solid 16 gauge Group End in the appropriate size (for solid group ends on lockers with common perforated sides, be sure to order a solid end for each row end). Note that groups of lockers can be built in long rows if built in place, however groups are difficult to move if they exceed 3-wide. Consult your installer.

## 3. Slope Top:

For slope top lockers, accessorize with Slope Hood components. Closed Bases and other accessories are available. Refer to the Accessories section.

## Ordering Group Ends for Invincible II Lockers

You must order a Group End to finish each group of Invincible II lockers, regardless of length of each group or row. Specify Perforated or Solid.


| Size (inches) |  | Perforated Group End Single Row |  | Solid Group End Single Row |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| D | H | $\begin{aligned} & 1,2,3,4, \\ & 5 \& 6 \text { Tier } \end{aligned}$ | $\begin{gathered} 8 \& \\ 9 \text { Tier } \end{gathered}$ | $\begin{aligned} & 1,2,3,4, \\ & 5 \& 6 \text { Tier } \end{aligned}$ | 8 \& 9 Tier |
| 12 | 36-1/2 | 603600 V |  | 603601 S |  |
| 15 | 36-1/2 | 603602 V | - | 6036035 |  |
| 18 | 36-1/2 | 603704V | - | 603605 S |  |
| 12 | 48-1/2 | 603606 V | - | 6036075 |  |
| 15 | 48-1/2 | 603608 V |  | 6036095 |  |
| 18 | 48-1/2 | 603700 V | - | 603701S |  |
| 12 | 60 | 602100 V | - | 602101 S |  |
| 15 | 60 | 602102 V |  | 6021035 |  |
| 18 | 60 | 602104V |  | 602105 S |  |
| 21 | 60 | 602106V |  | 602107 S |  |
| 24 | 60 | 602108 V | - | 602109 S |  |
| 12 | 72 | 602110V | 602120 V | 602111S | 602121S |
| 15 | 72 | 602112V | 602122 V | 602113S | 602123S |
| 18 | 72 | 602114V | 602124 V | 602115S | 602125S |
| 21 | 72 | 602116V | 602126 V | 602117S | 602127S |
| 24 | 72 | 602118 V |  | 602119 S |  |

## MATERIALS:

SHEET STEEL: All parts made from prime grade mild cold rolled sheet steel free from surface imperfection, and capable of taking a high grade enamel finish.
HINGES: .074" thick, 2" high, double spun, full loop, tight pin, five-knuckle hinges, projection welded to door frame and securely fastened to the door with 2 steel rivets. Doors over 48" high shall have three hinges, all other doors shall have two hinges except the $24^{\prime \prime}$ wide $\times 60$ " or $72^{\prime \prime}$ doors which shall have four hinges.

FINISHING: Chemically pretreat metal with a six stage cleaning phosphatizing and metal preparation process. Finish coat shall be electrostatically applied powder coat enamel properly cured to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.
EQUIPMENT: Coat hooks and coat rods are zinc plated. Truss fin head bolts and hex nuts are zinc plated.

## FABRICATION GENERAL:

CONSTRUCTION: Built on the unit principle - each locker shall have an individual door and frame, individual top, bottom, back and shelves with common intermediate uprights separating compartments. Lockers shall be fabricated square, rigid and without warp. Doors shall be flat and free of distortion.
DOOR FRAME: All door frame members to be not less than 16 gauge formed to a channel shape. Vertical members to have an additional flange to provide a continuous door strike. Intermembering parts to be mortised and tenoned and electrically welded together in a rigid assembly capable of resisting strains.

Cross frame members of 16 gauge channel shapes including intermediate cross frame on double and triple tier lockers shall be securely welded to vertical framing members to ensure rigidity.
BODY: Bolt spacing in locker body construction not to exceed 9" o.c. All locker body components shall be made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points. Tops \& bottoms shall have three sides formed $90^{\circ}$ and the front offset formed to be flush with the horizontal frame member. Shelves shall have sides formed to $90^{\circ}$, the front edge shall have a second bend. Backs shall be 18 gauge; all other body parts shall be 16 gauge.
DOORS: Doors 20" or higher shall be formed from one piece 14 gauge cold rolled sheet steel. Formations shall consist of a full channel shape on the lock side of adequate depth to fully conceal the lock bar, channel formation on the hinge side, and right angle formations across the top and bottom. Doors over $15^{\prime \prime}$ wide and over $30^{\prime \prime}$ high shall have a $3^{\prime \prime}$ wide full height 20 gauge reinforcing pan welded to the inside face of the door on 6 " centers.

Doors for box lockers 4, 5, 6, 8 \& 9 tiers high shall be 14 gauge steel and have channel formations on lock side and hinge side and have right angle flanges on the top and bottom.

DOOR HANDLE \& LATCHING 1, 2 \& 3 TIER: Handles shall be recessed in the door and be finger lift control. The 20 gauge drawn pocket shall be brushed stainless steel securely fastened to the door with two tabs plus a positive tamper resistant decorative fastener. The pocket shall be of sufficient depth to prevent a combination padlock, built-in combination lock or key lock from protruding beyond the face of the door. A lock hole cover plate shall be provided for use with padlocks.

The lifting piece shall be 14 gauge formed steel, attached to the latching channel with one concealed retaining lug and one rivet assuring a positive two point connection. Handle finger lift shall have a padlock eye for use with a 9/32" diameter padlock shackle. It shall have a sound deadening molded comfortable finger lift.
Doors to have latch clip engaging the door frame at three points on 60" \& 72 " high and two points on 20" through 36" high doors. Locking device to be positive, automatic type, whereby locker door may be locked when open, then closed without unlocking. One rubber silencer shall be firmly secured in the frame at each heavy gauge latch hook. Latch clips shall be glass filled nylon for long life and low friction and shall hold doors shut by engaging the latch hooks. Latch hooks on diamond-perforated lockers shall have tamper guards. The latch channel assembly shall be quieted by the use of unique nylon glides to reduce noise.

DOOR HANDLE \& LATCHING 4 TO 9 TIER BOX LOCKERS: Doors
shall be punched for use with padlocks or built-in locks. Doors for use with padlocks shall be equipped with an 18 gauge combination door pull, staple and lock hole cover plate with integral friction catch.

VENTILATION: All locker sides and doors 20" or higher shall be perforated with diamond-shaped openings $3 / 4^{\prime \prime}$ wide $\times 1-1 / 2^{\prime \prime}$ high in a quantity and pattern to insure maximum ventilation and maintain structural strength. All other doors shall have small diamond-shaped perforations 7/16" wide $\times 15 / 16$ " high.
NUMBER PLATES: Each locker to be supplied with a polished aluminum number plate, $2-1 / 4$ " wide $\times 1$ " high, with black numerals not less than $3 / 8^{\prime \prime}$ high. Number plates shall be attached to the face of the door with two aluminum rivets.
INTERIOR EQUIPMENT: Single-tier lockers 48-1/2" or higher shall have a hat shelf located approximately 9 " below the top of locker; if less than 18" deep, locker shall have three single-prong hooks and one double-prong ceiling hook. Single Tier lockers 18" deep or more shall have a coat rod instead of a ceiling hook. 30" \& 36" high lockers shall have three single-prong wall hooks and one double-prong ceiling hook. Hooks to be steel, ball tip zinc plated, attached with two bolts per hook. 20" \& 24" high lockers to have three wall hooks.
LOCKER ACCESSORIES: Lockers shall be furnished with the accessories selected from the Accessory Specifications.

## OPTIONS:

BODY: Lockers shall be assembled using rivets.
DOORS: Box locker doors 4 to 9 tier, as an alternative option each door shall be furnished with a stainless steel padlock strike.

DOOR HANDLE \& LATCHING 4 TO 9 TIER BOX LOCKERS: As an alternate option, each door shall be provided with a finger operated 11 gauge slam latch with an electrogalvanized trigger, and a spring contained in a 14 gauge case welded to the door. The spring latch engages a 13 gauge hasp welded to the frame. Rubber bumpers shall be securely installed in the frame.

DOOR VENTILATION: Standard louvers or mini louvers (5/8" wide x $1 / 4$ " high) may be substituted for diamond perforations in doors. All louvers and perforations shall be placed in doors according to manufacturer's standard pattern.

ADA COMPLIANT LOCKERS: Handicap lockers shall have recessed handles and shall be single tier or the lower opening of a double tier locker. Locker bottom shall be a minimum of 9 " off the floor, or an extra shelf placed 9" off the floor. Single tier lockers shall have a shelf 48" off the floor. Doors assigned for handicapped use shall have an appropriate symbol sign.

## EXECUTION:

INSTALLATION: Install metal lockers at location shown in accordance with manufacturers instructions for plumb, level, and flush installation.
ANCHOR LOCKERS to the floor and wall 48" on center or less as recommended by the manufacturer.
INSTALL SLOPING HOODS AND METAL FILLERS using concealed fasteners. Provide flush hairline joints against adjacent surfaces.
INSTALL BENCHES by fastening bench tops to pedestals and securely anchoring to the floor using appropriate anchors for the floor material.

ADJUST \& CLEAN: Adjust doors and latches to operate without binding. Verify that latches are operating satisfactorily.
TOUCH UP marred finishes with factory supplied paint.

Penco Products, Inc. reserves the right to vary specifications consistent with our policy of continuous product improvement.

